

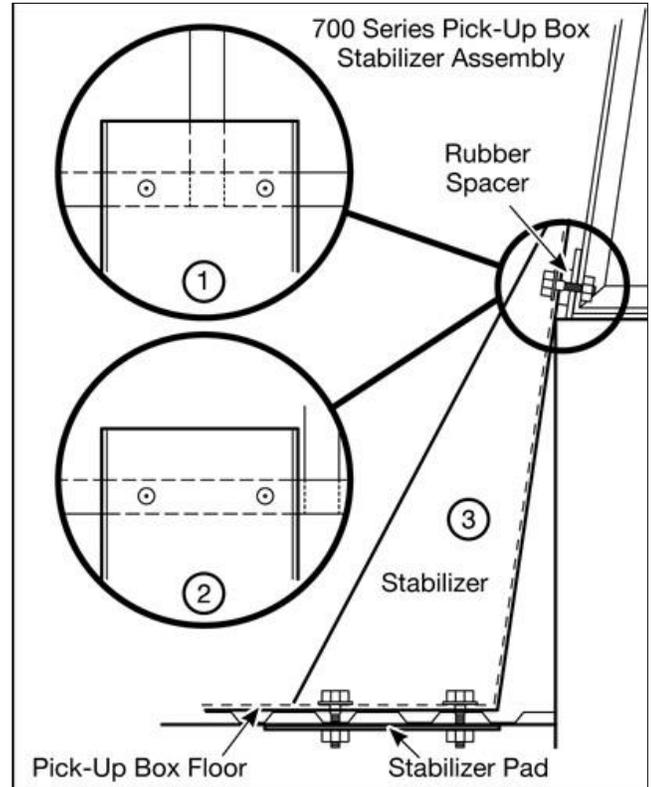
## 700 Series Pickup Box Stabilizer Assembly

### Contents of Kit

- (2) Pickup box stabilizers, 12-gauge stainless steel
- (2) Pickup box stabilizer pads, 12-gauge stainless steel
- (10) 3/8"-16 x 1 1/2" stainless steel hex head bolts
- (10) 3/8"-16 x 1-1/2 stainless steel nuts
- (20) 3/8" -16 stainless steel flat washers
- (10) 3/8" stainless steel lock washers
- 1" x 1" x 6" rubber spacer

**Note:** If the stone rack was installed and used prior to the installation of the pickup Box Stabilizer, make sure the tailgate closes properly, and that the spacing between the box and the tailgate is the original spacing. Walls may have to be restrained until the Stabilizer unit is firmly in place.

1. For ease of installation, remove the tailgate. Facing the rear of the truck, locate the A-frame of the glass/stone carrier closest to the rear of the pickup box. Refer to sketch for balance of mounting.
2. Set the stabilizer in the rear of the pickup box on each side of the tailgate opening. On some truck models, you will be able to center the stabilizer on the vertical A-frame of the rack (#1 on Diagram). On other models it will be forward, toward the cab (#2 on Diagram).



3. Position the stabilizer (#3 on Diagram) so the base is flush with the pickup box floor and the top is in contact with the side of the box. Mark the three holes in the base, remove the stabilizer and drill three holes in the pickup box. **Drill all holes with a 25/64" carbide drill bit lubricated with drill or tap oil. Operate the drill at a low RPM (1,000-1,200).**
4. Reposition the stabilizer over the holes and insert bolts with flat washers. Position the stabilizer pad under the box on the bolts and assemble with flat washers, lock washers and nuts. Tighten the bolts, making sure the top of the stabilizer is in full contact with the pickup box.
5. Drill holes (26/64") in the top of the stabilizer as shown in Diagram #1 or #2. The holes go through the Stabilizer, the black rubber spacer and the glass/stone carrier's mount rail.
6. Insert bolts with flat washers through these holes and assemble with flat washers, lock washers and nuts. Make sure the bottom bolts are tight before tightening the top bolts. Do not over-tighten.
7. Repeat for the Stabilizer on the other side of the box.

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